

# Taylorcraft 25E BC-12D



“ Graphics and specifications may change without notice “.

MS: 193



### Specifications:

Wingspan-----62.0 in (157.5 cm).

Wing area-----620 sq.in (40.0 sq.dm).

Weight-----3.3 - 3.9 lbs (1.5 - 1.8 kg).

Length-----40.9 in (103.8cm).

Motor-----.25-.32 brushless motor.

Radio-----4 channels with 4 servos.

Electric conversion: Optional.

# ARF

**INTRODUCTION.**

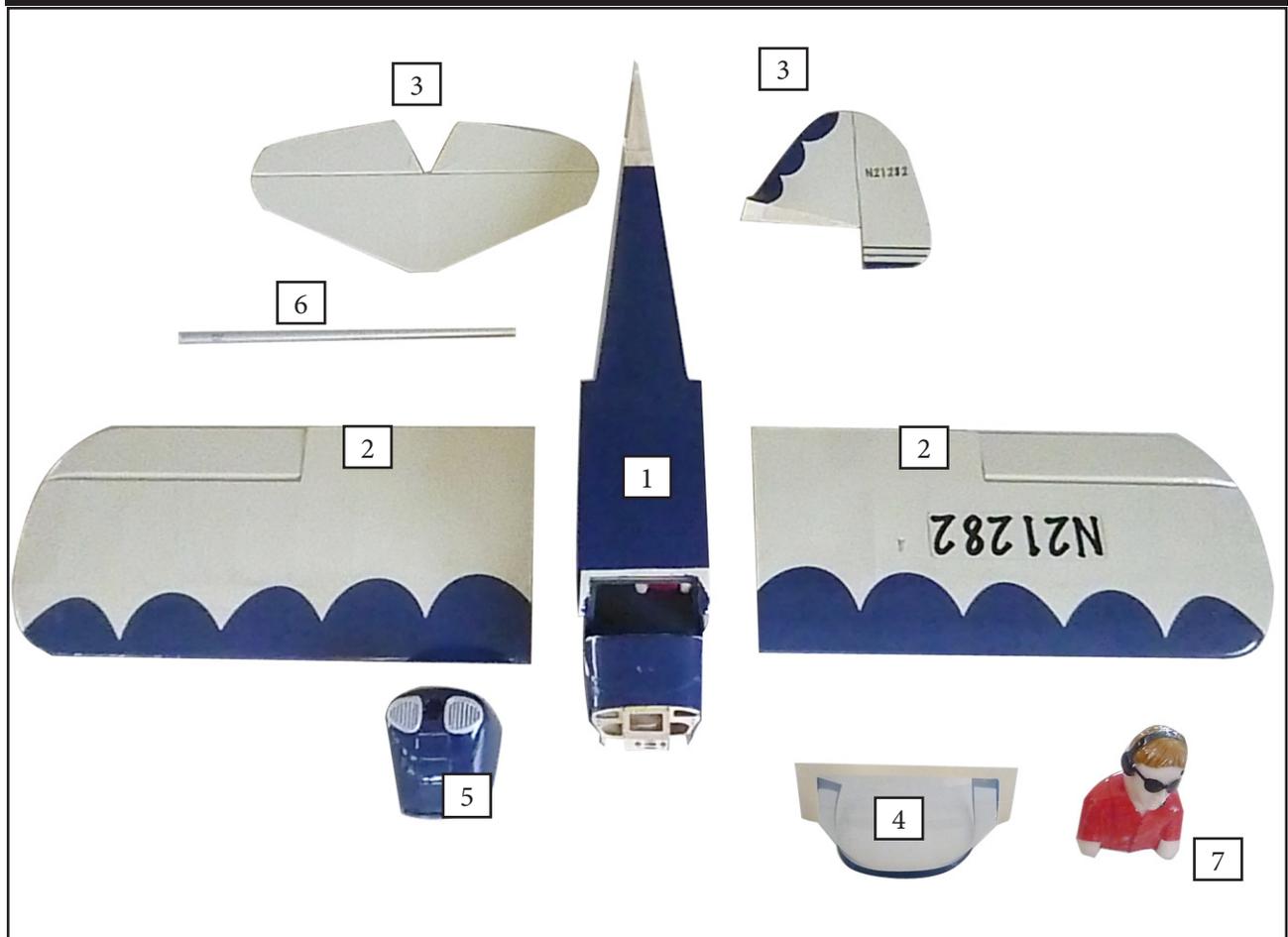
Thank you for choosing the *Taylorcraft 25E* ARTF by SEAGULL MODELS COMPANY LTD,. The *Taylorcraft 25E* was designed with the intermediate/advanced sport flyer in mind. It is a semi scale airplane which is easy to fly and quick to assemble. The airframe is conventionally built using balsa, plywood to make it stronger than the average ARTF, yet the design allows the aeroplane to be kept light. You will find that most of the work has been done for you already. The motor mount has been fitted and the hinges are pre-installed. Flying the *Taylorcraft 25E* is simply a joy.

This instruction manual is designed to help you build a great flying aeroplane. Please read this manual thoroughly before starting assembly of your *Taylorcraft 25E* . Use the parts listing below to identify all parts.

**WARNING.**

***Please be aware that this aeroplane is not a toy and if assemble or used incorrectly it is capable of causing injury to people or property. WHEN YOU FLY THIS AEROPLANE YOU ASSUME ALL RISK & RESPONSIBILITY.***

If you are inexperienced with basic RC flight we strongly recommend you contact your RC supplier and join your local RC model Flying Club. RC Model Flying Clubs offer a variety of training procedures designed to help the new pilot on his way to successful RC flight. They will also be able to advise on any insurance and safety regulations that may apply.

**KIT CONTENTS**

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SEA19301	Fuselage
SEA19302	Wing set
SEA19303	Tail set
SEA19304	Canopy Hatch
SEA19305	Cowling
SEA19306	Wing tube
SEA19307	Pilot

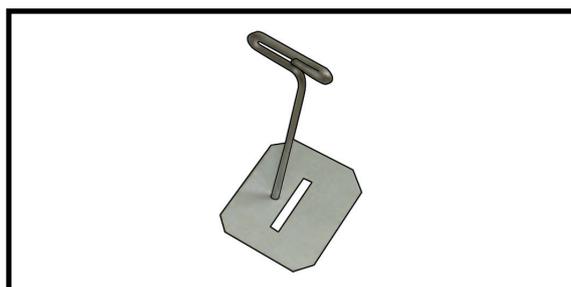
**TOOLS & SUPPLIES NEEDED.**

- Thick cyanoacrylate glue.
- 30 minute epoxy.
- 5 minute epoxy.
- Hand or electric drill.
- Assorted drill bits.
- Modelling knife.
- Straight edge ruler.
- 2mm ball driver.
- Phillips head screwdriver.
- 220 grit sandpaper.
- 90° square or builder's triangle.
- Wire cutters.
- Masking tape & T-pins.
- Thread-lock.
- Paper towels.

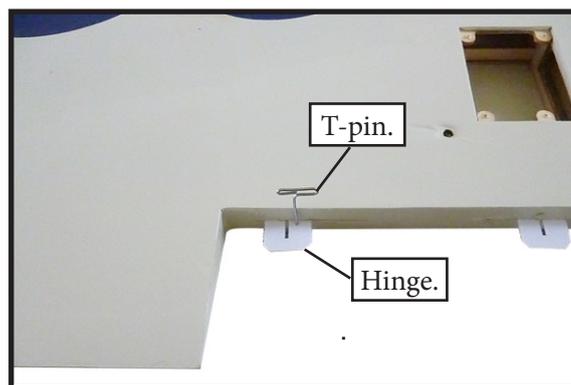
**HINGING THE AILERONS.**

**Note :** *The control surfaces, including the ailerons, elevators, and rudder, are prehinged with hinges installed, but the hinges are not glued in place. It is imperative that you properly adhere the hinges in place per the steps that follow using a high-quality thin C/A glue.*

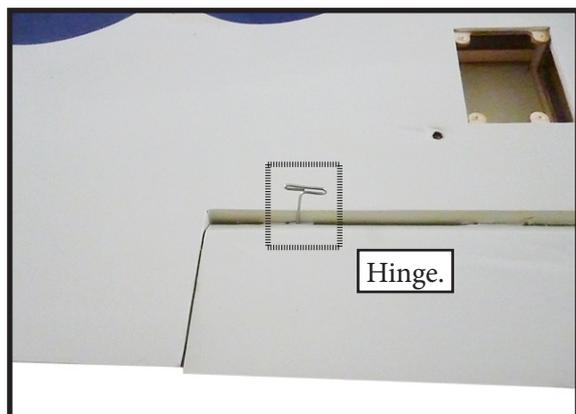
1) Carefully remove the aileron from one of the wing panels. Note the position of the hinges.



2) Remove each hinge from the wing panel and aileron and place a T-pin in the center of each hinge. Slide each hinge into the aileron until the T-pin is snug against the aileron. This will help ensure an equal amount of hinge is on either side of the hinge line when the aileron is mounted to the wing panel.

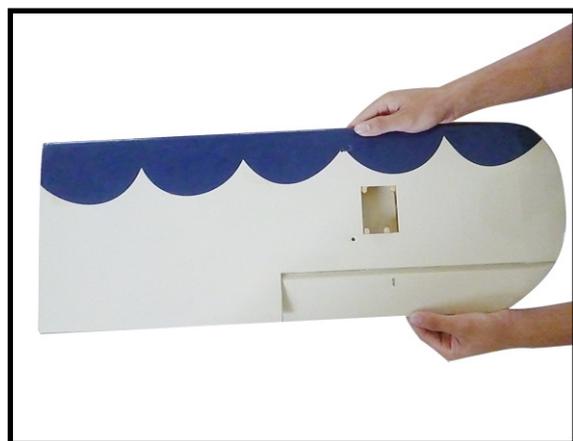
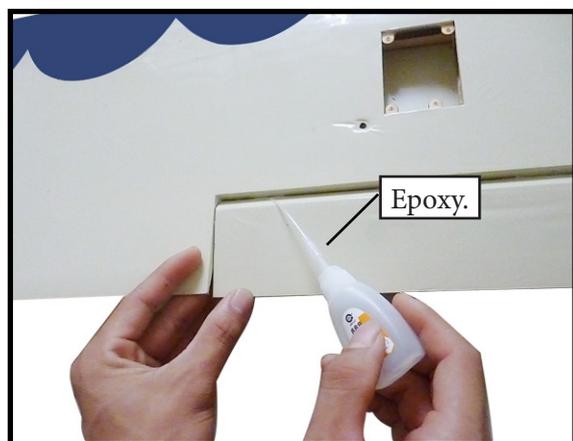


3) Slide the aileron on the wing panel until there is only a slight gap. The hinge is now centered on the wing panel and aileron. Remove the T-pins and snug the aileron against the wing panel. A gap of 1/64" or less should be maintained between the wing panel and aileron.



4) Deflect the aileron and completely saturate each hinge with thin C/A glue. The ailerons front surface should lightly contact the wing during this procedure. Ideally, when the hinges are glued in place, a 1/64" gap or less will be maintained throughout the length of the aileron to the wing panel hinge line.

**NOTE :** The hinge is constructed of a special material that allows the C/A to wick or penetrate and distribute throughout the hinge, securely bonding it to the wood structure of the wing panel and aileron.

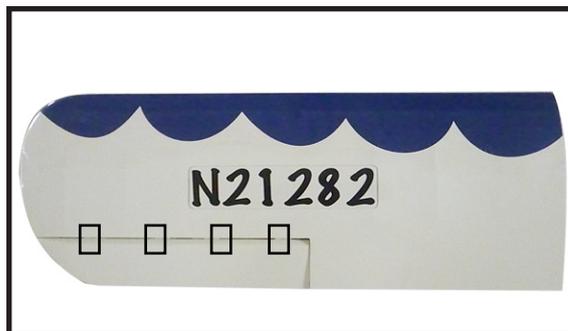


5) Turn the wing panel over and deflect the aileron in the opposite direction from the opposite side. Apply thin C/A glue to each hinge, making sure that the C/A penetrates into both the aileron and wing panel.

6) Using C/A remover/debonder and a paper towel, remove any excess C/A glue that may have accumulated on the wing or in the aileron hinge area.

7) Repeat this process with the other wing panel, securely hinging the aileron in place.

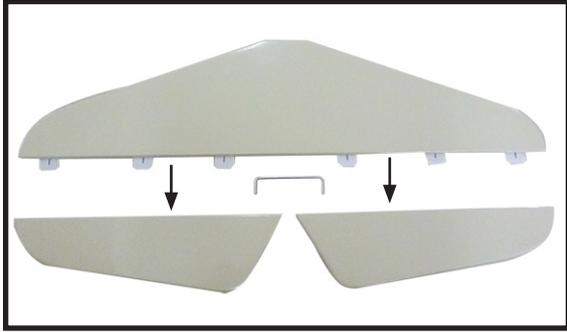
8) After both ailerons are securely hinged, firmly grasp the wing panel and aileron to make sure the hinges are securely glued and cannot be pulled out. Do this by carefully applying medium pressure, trying to separate the aileron from the wing panel. Use caution not to crush the wing structure.



**Note :** Work the aileron up and down several times to "work in" the hinges and check for proper movement.

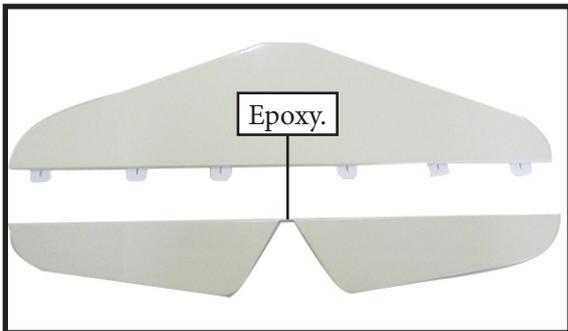
### HINGING THE ELEVATORS.

1) Locate the item for this section of the manual.

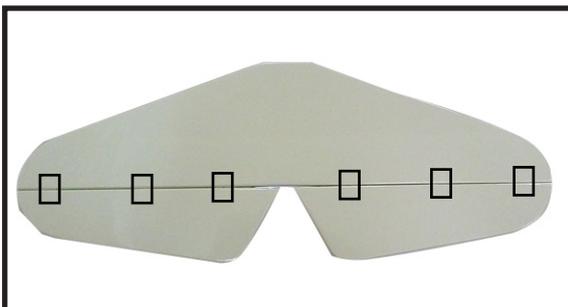


2) Carefully remove the elevator from one of the horizontal stabilizer panels. Note the position of the hinges.

3) Remove each hinge from the horizontal stabilizer panel and elevator and place a T-pin in the center of each hinge. Slide each hinge into the elevator until the T-pin is snug against the elevator. This will help ensure an equal amount of hinge is on either side of the hinge line when the elevator is mounted to the horizontal stabilizer panel.

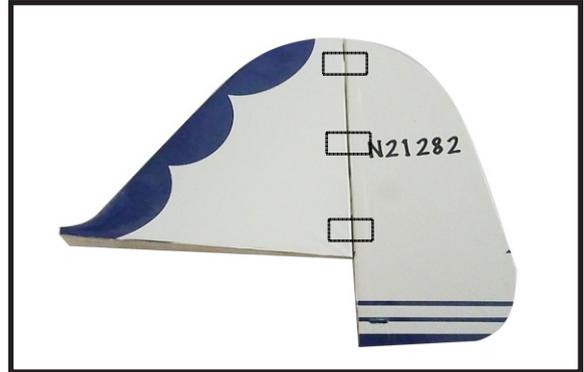


Glue the hinge hinges in place using the same techniques used to hinge the ailerons.



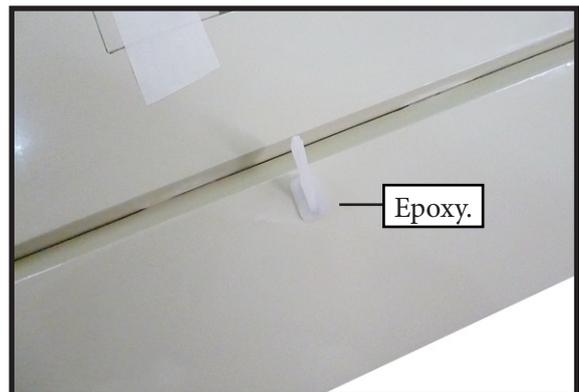
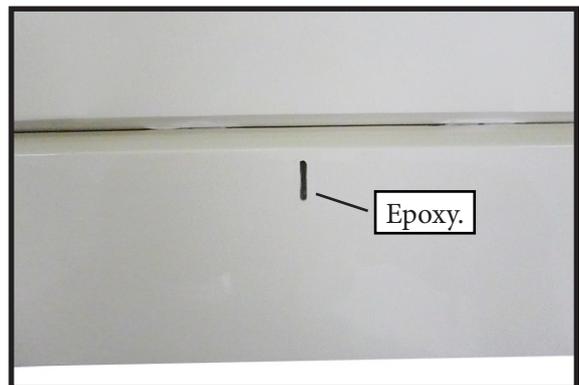
### HINGING THE RUDDER.

Glue the rudder hinges in place using the same techniques used to hinge the ailerons.



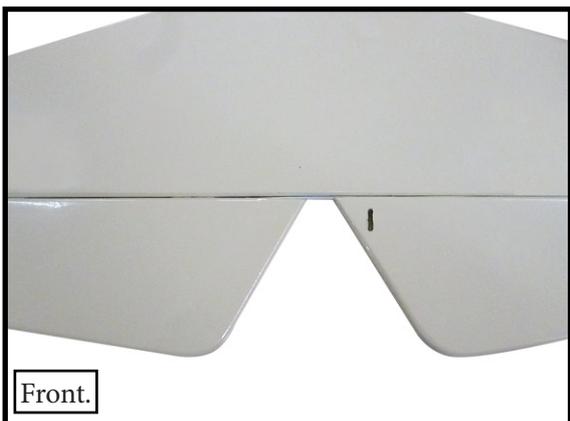
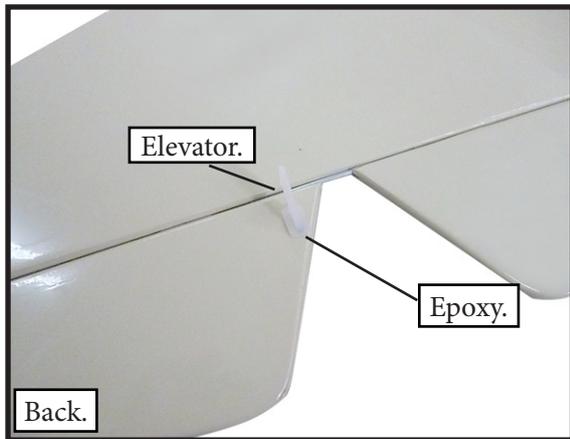
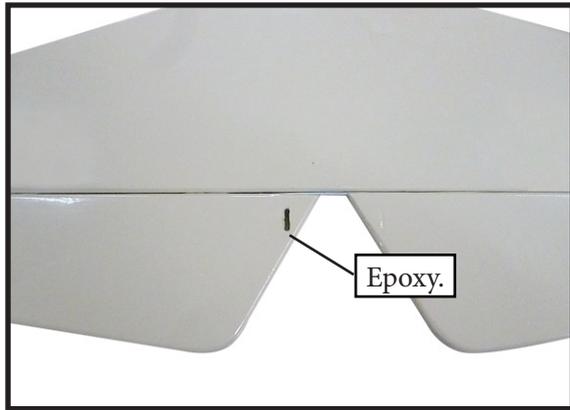
### INSTALL THE AILERON CONTROL HORN.

Locate the hardware necessary to install the control horns for the ailerons.



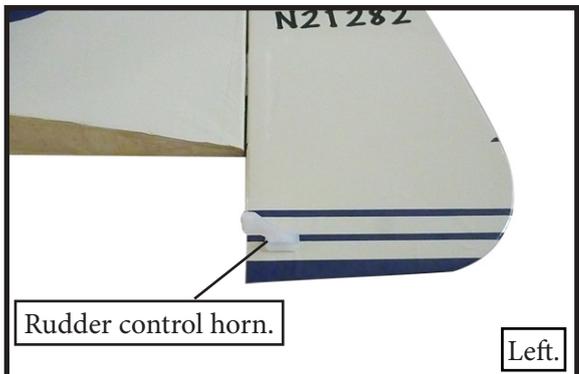
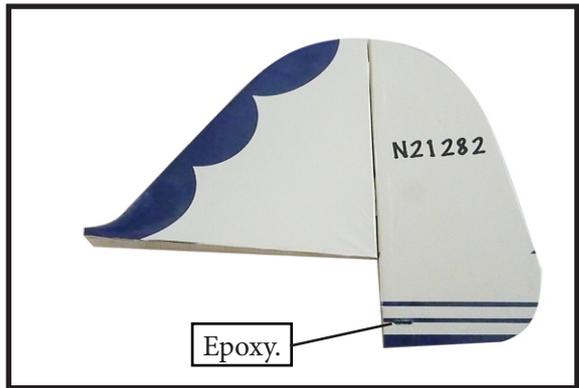
**INSTALL ELEVATOR CONTROL HORN.**

Install the elevator control horn using the same method as same as the aileron control horns.

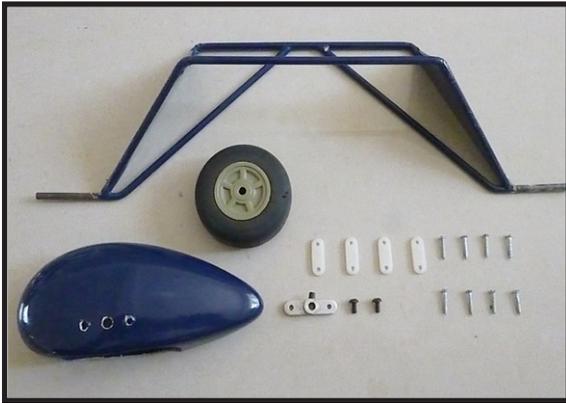


**INSTALL RUDDER CONTROL HORN.**

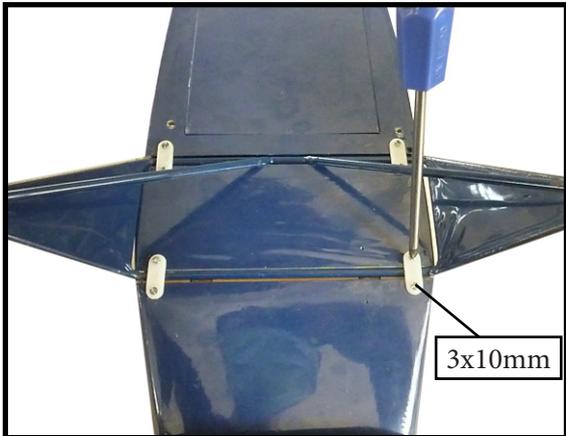
Repeat steps to install the rudder control horn as same as steps done for ailerons.



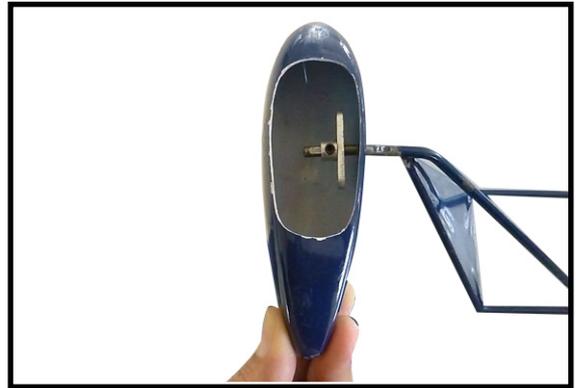
**INSTALLING THE MAIN LANDING GEAR TO FUSELAGE.**



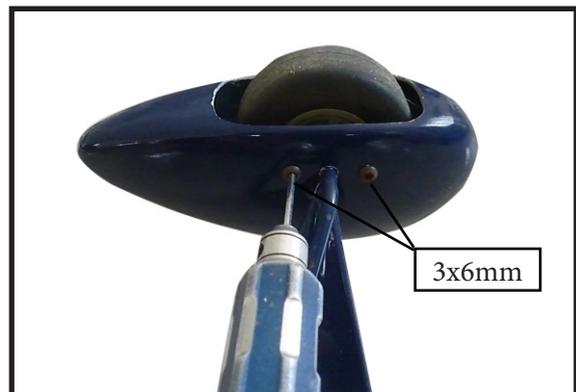
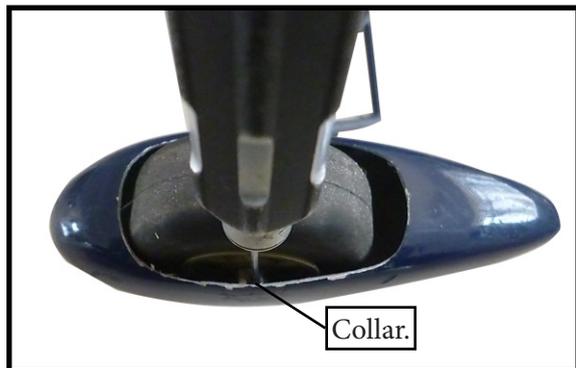
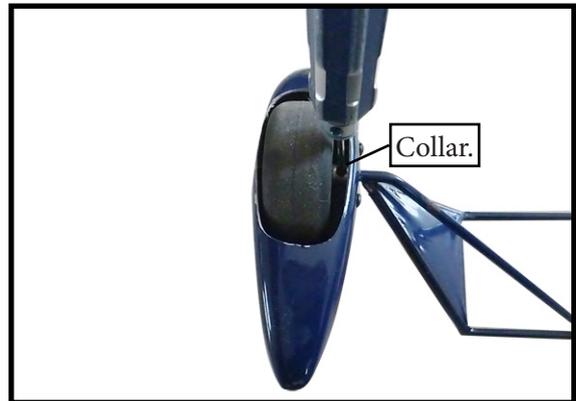
Thread a mounting screw into each of the holes to cut threads in the surrounding wood. Apply a small amount of thin CA to harden the threads made by the screws. Position the landing gear so it rakes forward. Use the screws and landing gear straps to secure the landing gear to the bottom of the fuselage.

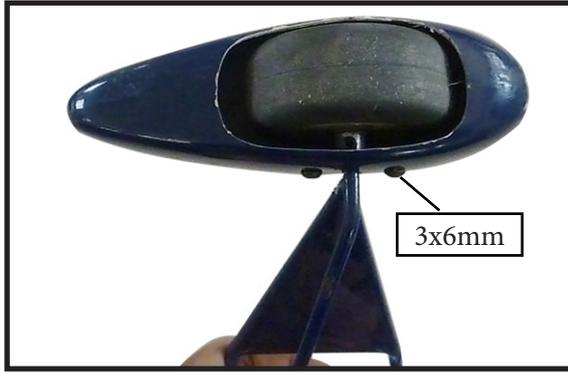


Fit the wheel pant on the axle. Slide the wheel collar on the axle and temporarily secure the collar flush with the end of the axle.



Slide the wheel pant and wheel on the landing gear. With both wheels and pants in place, rest the fuselage on the flat surface. Check that there is clearance between the surface and wheel pant. Tighten the set-screws so they leave marks on the axle.



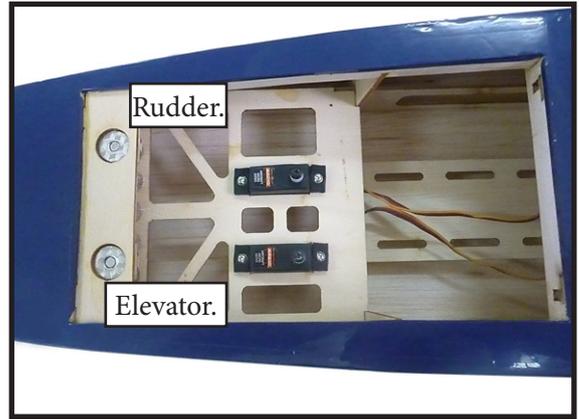
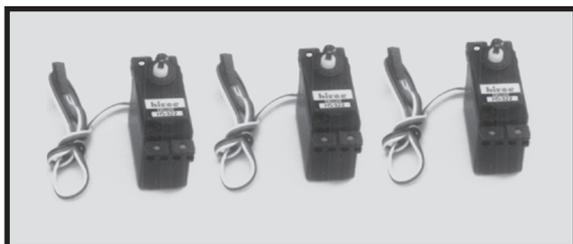


Repeat steps to prepare and place the opposite wheel pant on the landing gear.

**INSTALLING THE FUSELAGE SERVOS.**

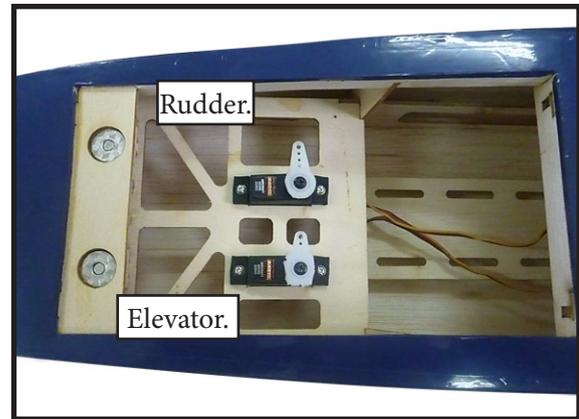
**!** Because the size of servos differ, you may need to adjust the size of the precut opening in the mount. The notch in the sides of the mount allow the servo lead to pass through.

- 1) Install the rubber grommets and brass collets onto the fuselage servo. Test fit the servo into the aileron servo mount.
- 2) Secure the servos with the screws provided with your radio system.



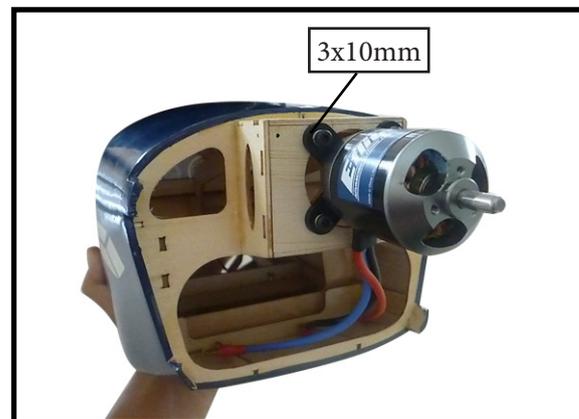
**SERVO ARM INSTALLATION.**

Install adjustable servo connector in the servo arm as same as picture below:

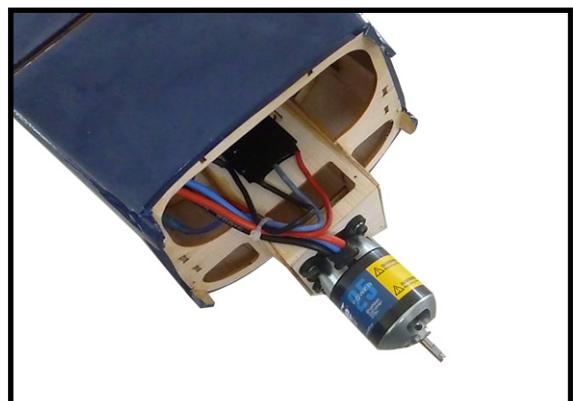
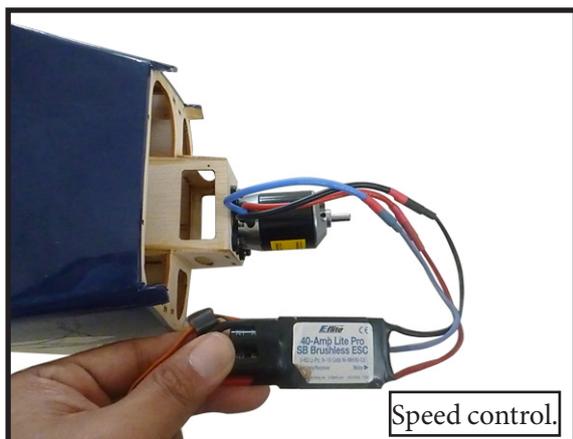
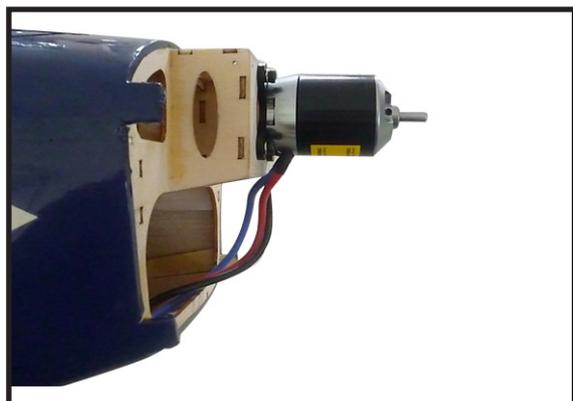


**ELECTRIC POWER .**

- 1) Secure the motor to the motor box using the hardware listed.



2) Connect the leads from the motor to the speed control. Use hook and loop tape to mount the speed control in the fuselage. Make sure to the position the speed control far enough into the fuselage so the lead from the speed control can be connected to the receiver. Use tie-wraps to secure the wiring so it doesn't interfere with the operation of the motor.



## COWLING.

1) Slide the fiberglass cowl over the engine and line up the back edge of the cowl with the marks you made on the fuselage then trim and cut as shown.



2) While keeping the back edge of the cowl flush with the marks, align the front of the cowl with the crankshaft of the engine. The front of the cowl should be positioned so the crankshaft is in nearly the middle of the cowl opening. Use the spinner backplate as a guide. Hold the cowl firmly in place using pieces of masking tape.





3) Install the muffler and muffler extension onto the engine and make the cutout in the cowl for muffler clearance. Connect the fuel and pressure lines to the carburetor, muffler and fuel filler valve. Secure the cowl to fuselage using the M3x10mm screws.

### INSTALLING THE SPINNER.

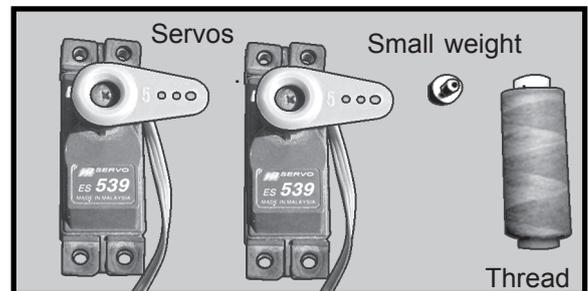
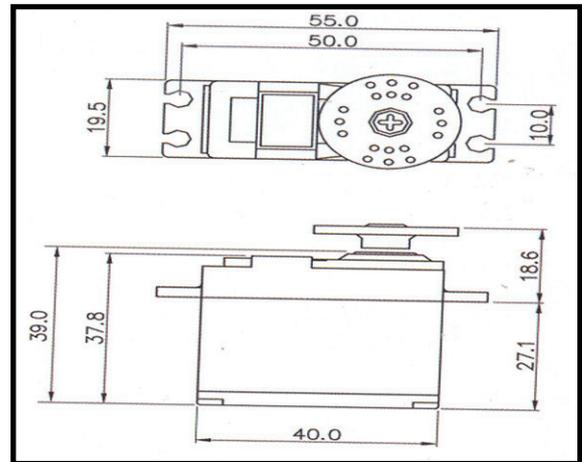
Install the spinner backplate, propeller and spinner cone.



**!** The propeller should not touch any part of the spinner cone. If it does, use a sharp modeling knife and carefully trim away the spinner cone where the propeller comes in contact with it.



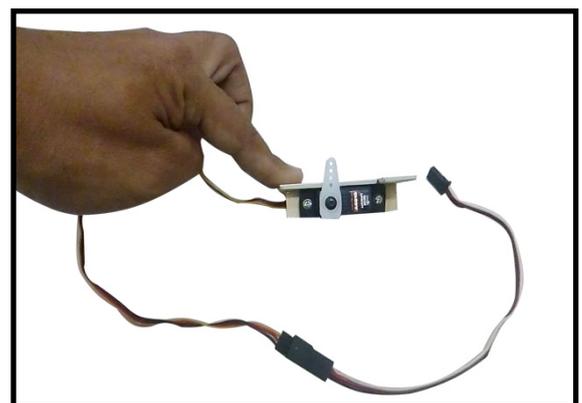
### INSTALLING THE AILERON SERVOS.



**!** Because the size of servos differ, you may need to adjust the size of the precut opening in the mount. The notch in the sides of the mount allow the servo lead to pass through.

1) Using a small weight (Weighted fuel pick-up works well) and string, feed the string through the wing as indicated.

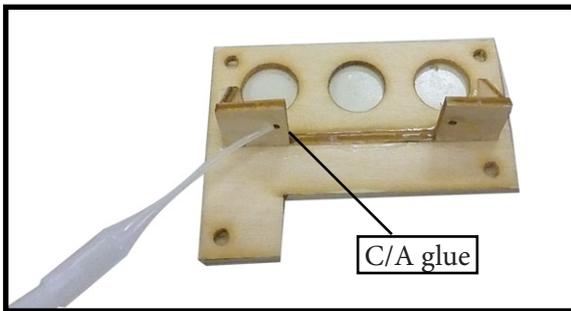
2) Place the servo between the mounting blocks and space it from the hatch. Use a pencil to mark the mounting hole locations on the blocks.



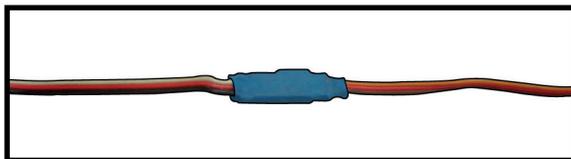
3) Use drill bit in a pin vise to drill the mounting holes in the blocks.



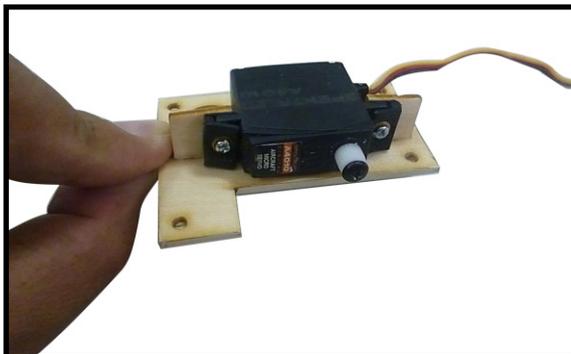
4) Apply 2-3 drops of thin C/A to each of the mounting holes. Allow the C/A to cure without using accelerator.



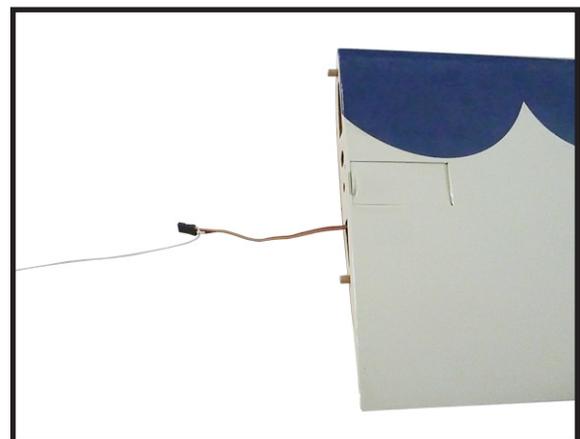
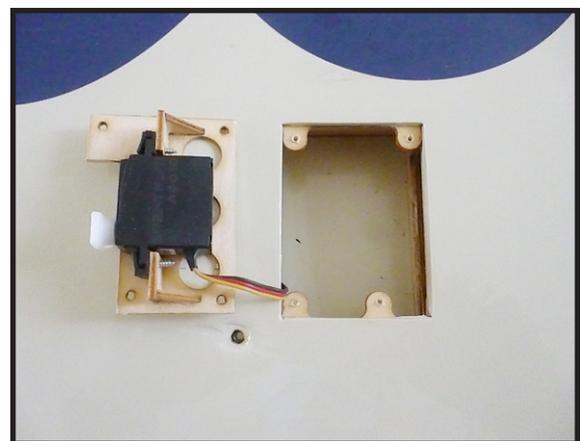
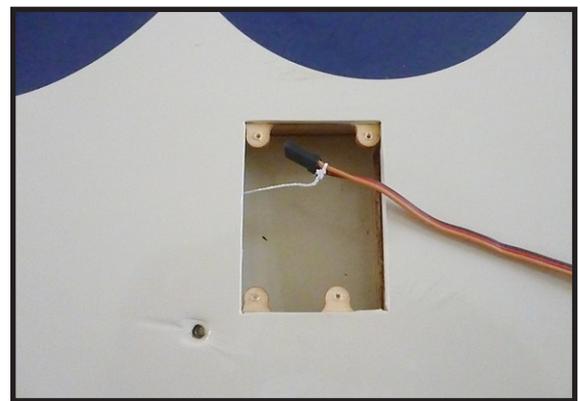
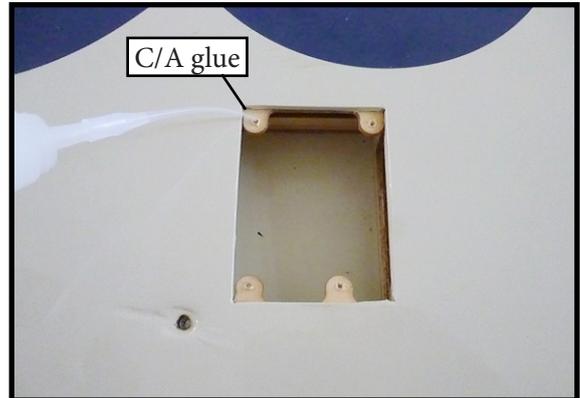
5) Use dental floss to secure the connection so they cannot become unplugged.

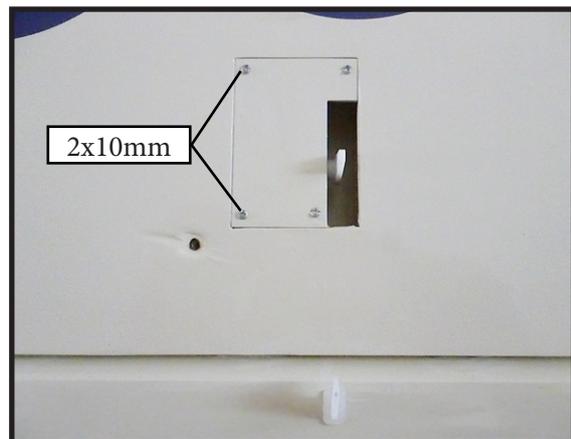
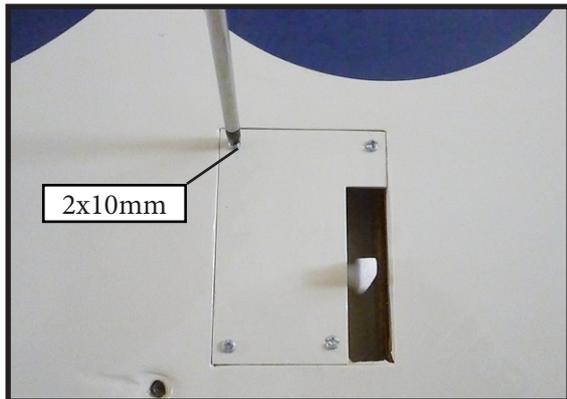
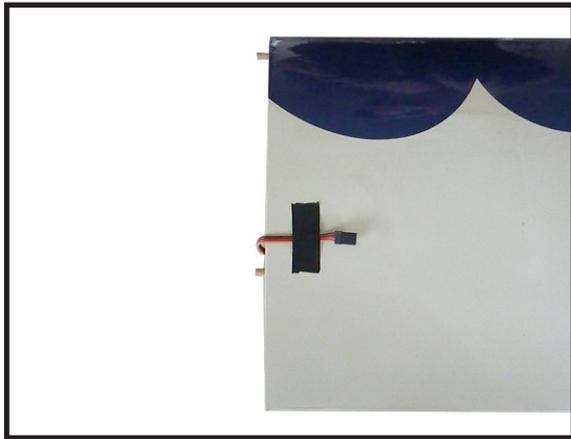


6) Secure the servo to the aileron hatch using Phillips screwdriver and the screws provided with the servo.



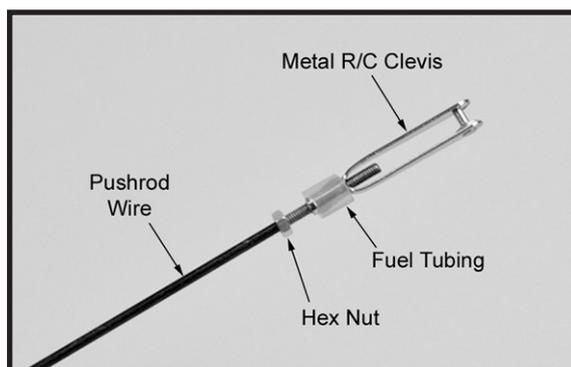
7) Apply 1-2 drops of thin C/A to each of the mounting tabs. Allow the C/A to cure without using accelerator.



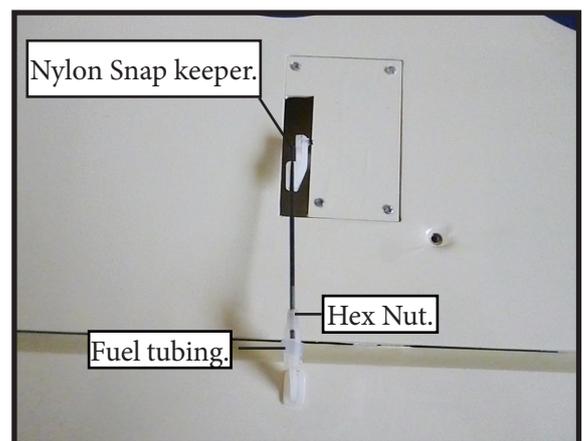
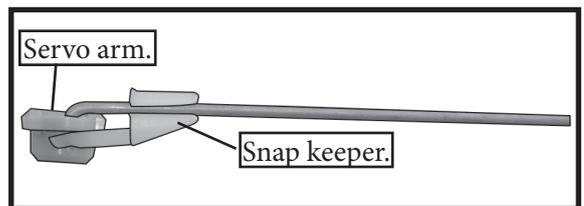
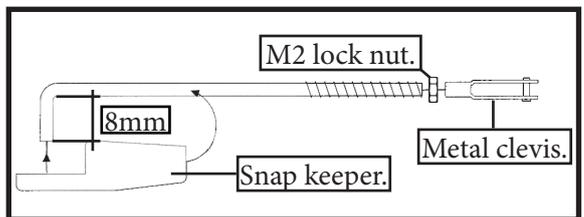
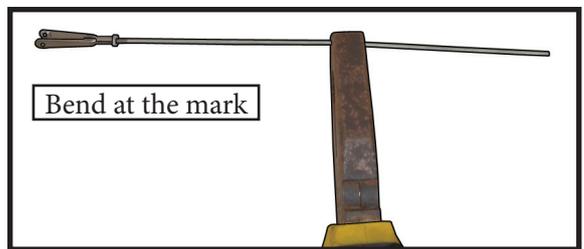
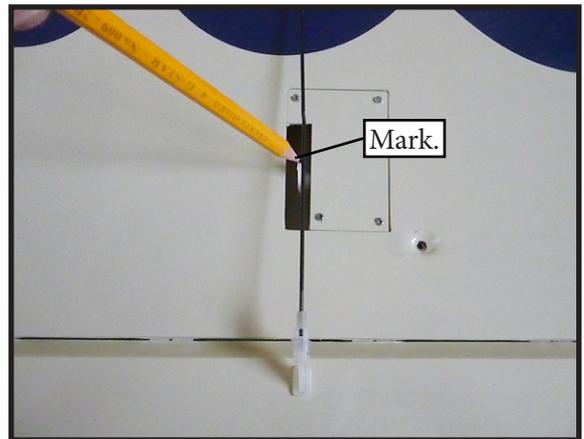


**AILERON PUSHROD HORN INSTALLATION.**

Please see below pictures.

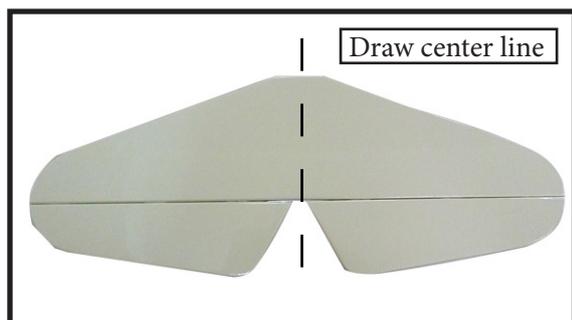


Use a felt tip pen to mark the wire where it crosses the hole. Use a pair of pliers to put a sharp 90-degree bend in the wire at the mark.



## INSTALLING THE HORIZONTAL STABILIZER.

1) Using a ruler and a pen, locate the centerline of the horizontal stabilizer, at the trailing edge, and place a mark. Use a triangle and extend this mark, from back to front, across the top of the stabilizer. Also extend this mark down the back of the trailing edge of the stabilizer.

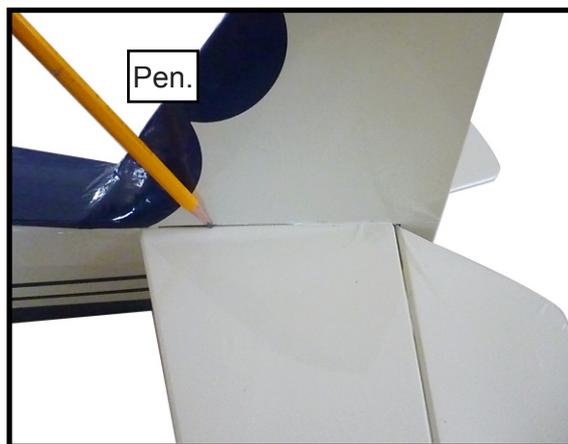


2) Using a modeling knife, carefully remove the covering at mounting slot of horizontal stabilizer ( both side of fuselage).

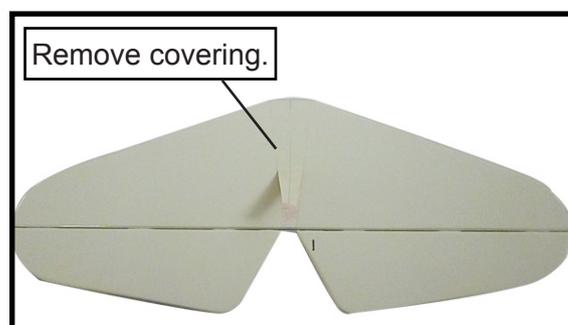
3) Slide the stabilizer into place in the precut slot in the rear of the fuselage. The stabilizer should be pushed firmly against the front of the slot.



4) With the stabilizer held firmly in place, use a pen and draw lines onto the stabilizer where it and the fuselage sides meet. Do this on both the right and left sides and top and bottom of the stabilizer.



5) Remove the stabilizer. Using the lines you just drew as a guide, carefully remove the covering from between them using a modeling knife.

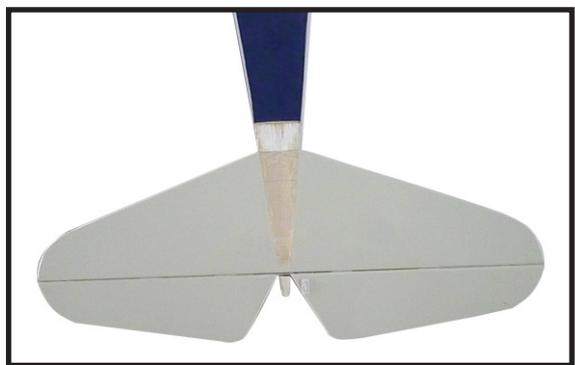
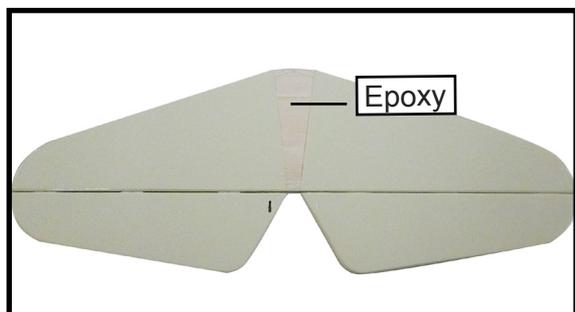


**!** *When cutting through the covering to remove it, cut with only enough pressure to only cut through the covering itself. Cutting into the balsa structure may weaken it.*

6) Using a modeling knife, carefully remove the covering that overlaps the stabilizer mounting platform sides in the fuselage. Remove the covering from both the top and the bottom of the platform sides.

7) When you are sure that everything is aligned correctly, mix up a generous amount of 30 Minute Epoxy. Apply a thin layer to the top and bottom of the stabilizer mounting area and to the stabilizer mounting platform sides in the fuselage. Slide the stabilizer in place and realign.

Double check all of your measurements once more before the epoxy cures. Hold the stabilizer in place with T-pins or masking tape and remove any excess epoxy using a paper towel and rubbing alcohol.

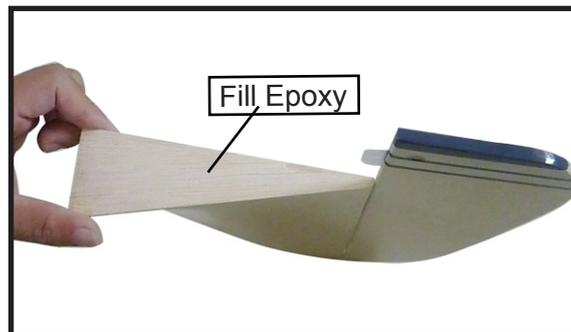


8) After the epoxy has fully cured, remove the masking tape or T-pins used to hold the stabilizer in place. Carefully inspect the glue joints. Use more epoxy to fill in any gaps that may exist that were not filled previously and clean up the excess using a paper towel and rubbing alcohol.

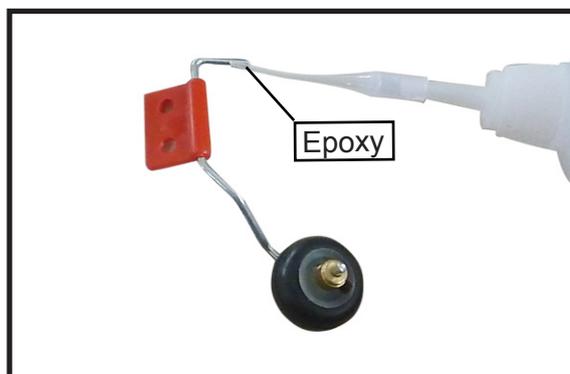
#### INSTALLING VERTICAL STABILIZER



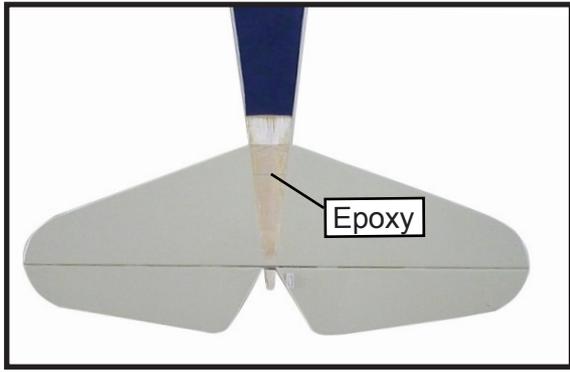
1) Using a modeling knife, remove the covering from over the precut hinge slot cut into the lower rear portion of the fuselage.



2) Mount the tailwheel assembly in place on the lower rear end of the vertical stabilizer.

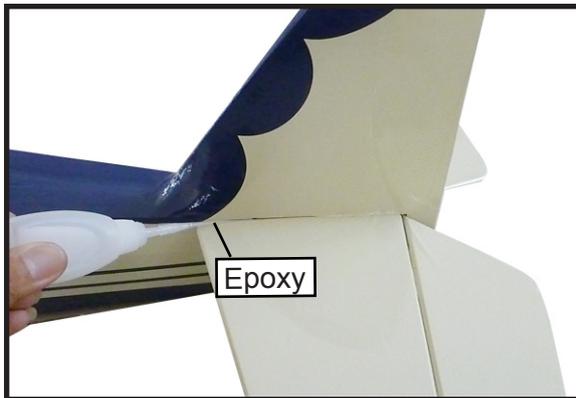
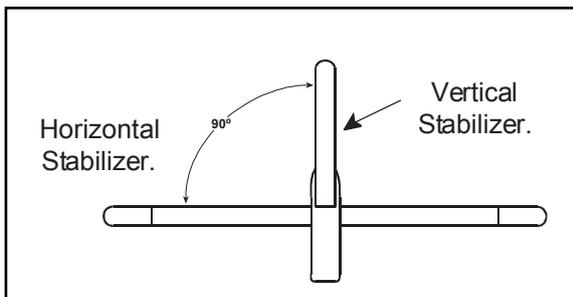


3) While holding the vertical stabilizer firmly in place, use a pen and draw a line on each side of the vertical stabilizer where it meets the top of the fuselage.



**!** When cutting through the covering to remove it, cut with only enough pressure to only cut through the covering itself. Cutting into the balsa structure may weaken it.

4) Slide the vertical stabilizer back in place. Using a triangle, check to ensure that the vertical stabilizer is aligned 90° to the horizontal stabilizer.

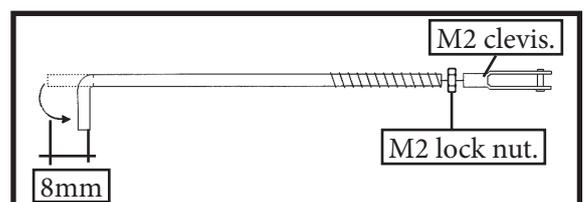


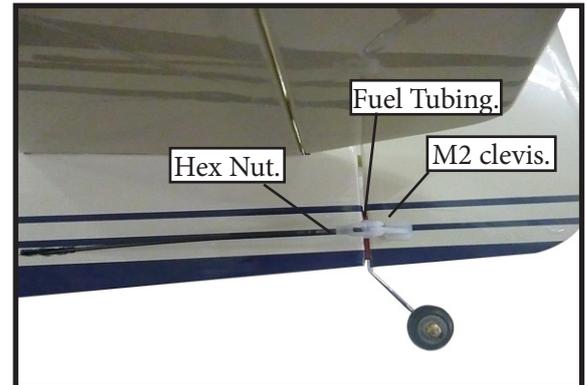
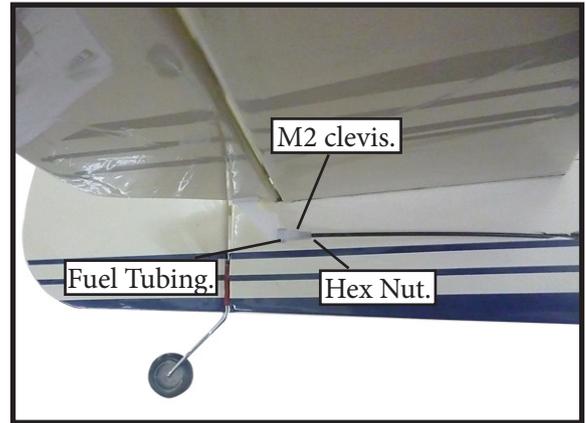
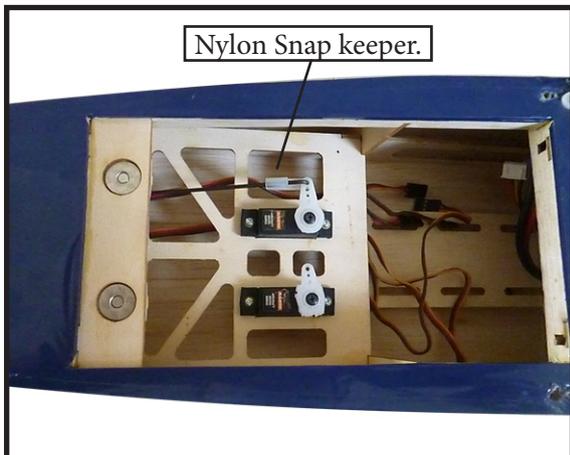
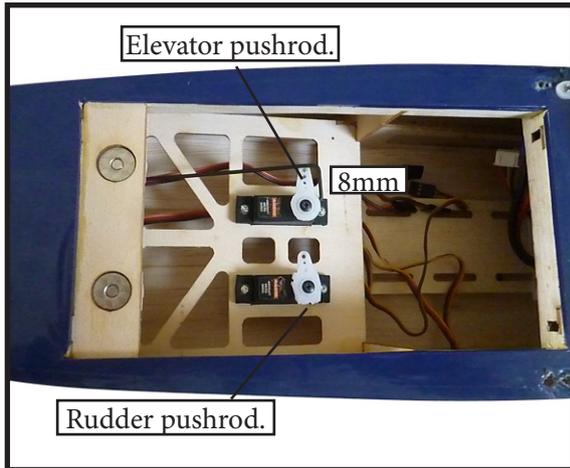
5) When you are sure that everything is aligned correctly, mix up a generous amount of Flash 30 Minute Epoxy. Apply a thin layer to the mounting slot and to bottom of the vertical stabilizer mounting area. Apply epoxy to the bottom and top edges of the filler block and to the lower hinge also. Set the stabilizer in place and realign. Double check all of your measurements once more before the epoxy cures. Hold the stabilizer in place with T-pins or masking tape and remove any excess epoxy using a paper towel and rubbing alcohol. Allow the epoxy to fully cure before proceeding.



### ELEVATOR - RUDDER PUSHROD HORN INSTALLATION.

- 1) Install the elevator control horn using the same method as with the aileron control horns.
- 2) Position the elevator control horn on the both side of elevator.





**APPLY THE DECALS.**

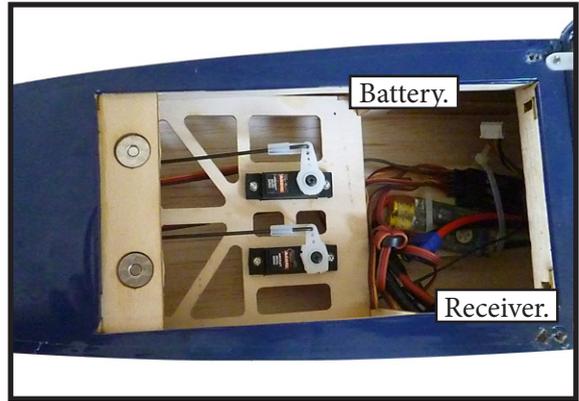
1) If all the decals are precut and ready to stick. Please be certain the model is clean and free from oily fingerprints and dust. Position decal on the model where desired, using the photos on the box and aid in their location.

2) If all the decals are not precut, please use scissors or a sharp hobby knife to cut the decals from the sheet. Please be certain the model is clean and free from oily fingerprints and dust. Position decal on the model where desired, using the photos on the box and aid in their location.

**INSTALLING THE BATTERY - RECEIVER.**

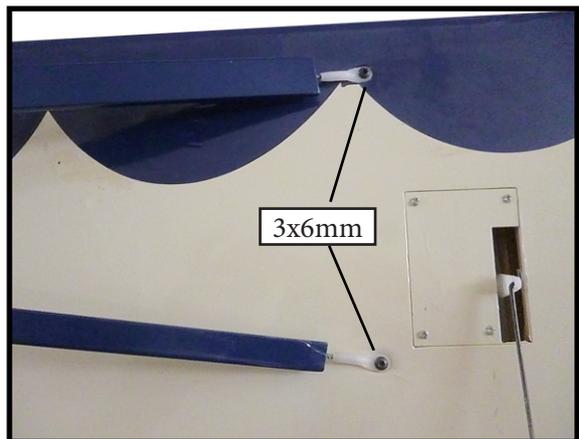
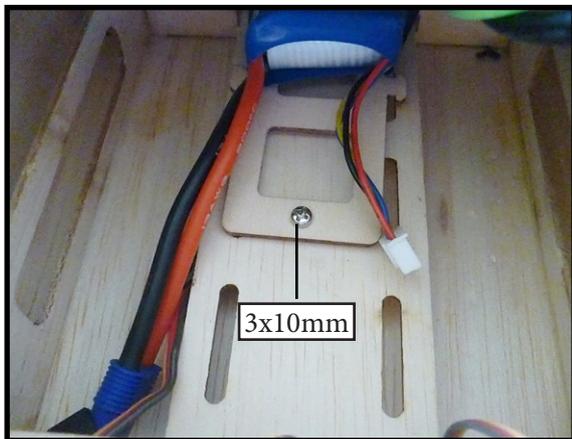
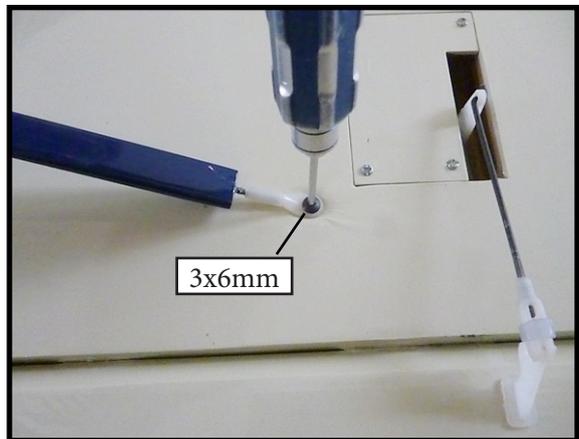
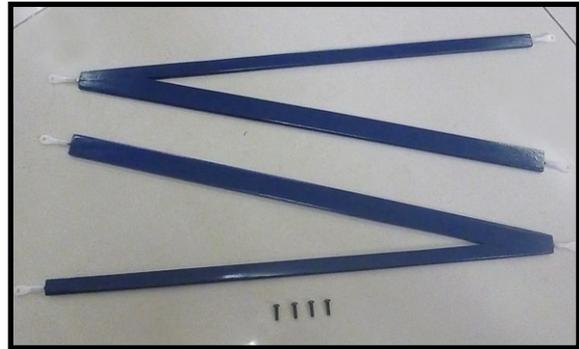
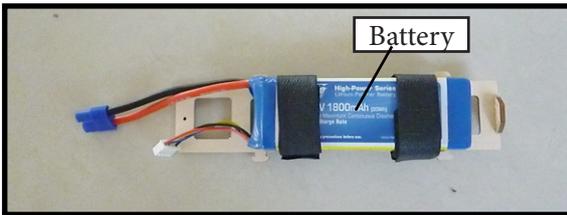
1) Plug the five servo leads and the switch lead into the receiver. Plug the battery pack lead into the switch also.

2) Wrap the receiver and battery pack in the protective foam rubber to protect them from vibration.



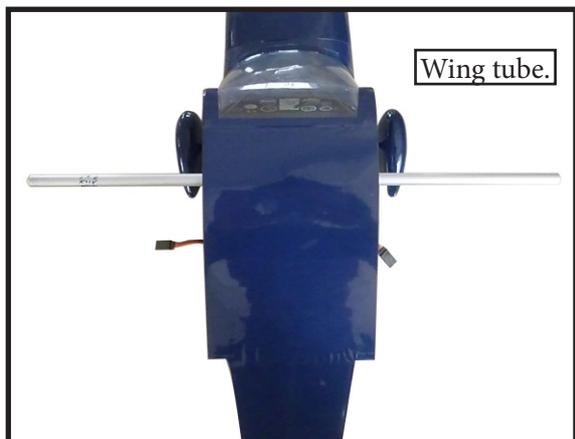
**INSTALLATION WING STRUTS.**

Please see below pictures.

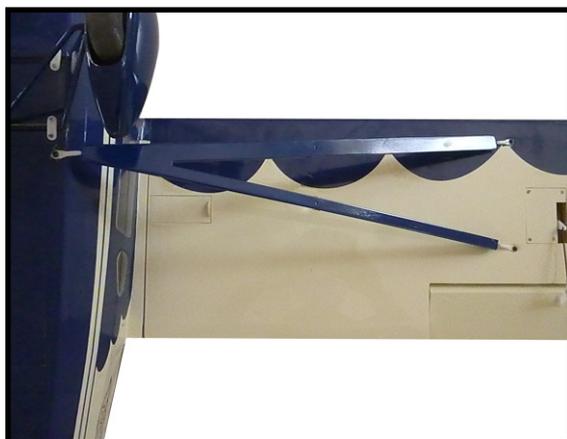
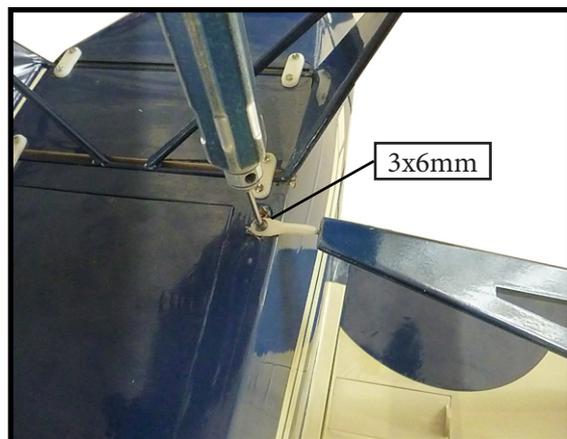
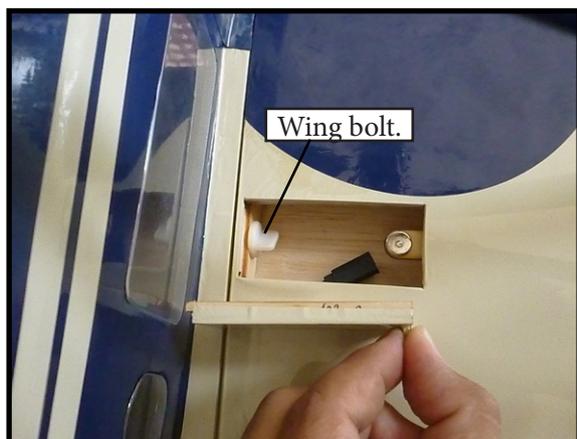


**ATTACHMENT WING- FUSELAGE.**

Attach the aluminium tube into fuselage.



Insert two wing panels as pictures below.



### BALANCING.

1) It is critical that your airplane be balanced correctly. Improper balance will cause your plane to lose control and crash. THE CENTER OF GRAVITY IS LOCATED **75MM** BACK FROM THE LEADING EDGE OF THE WING AT THE WING ROOT.

2) Mount the wing to the fuselage. Using a couple of pieces of masking tape, place them on the bottom side of the wing **75mm** back from the leading edge of the wing at the wing root.

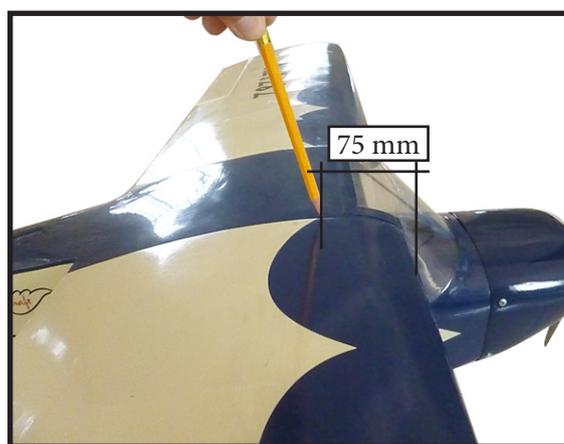
3) Turn the airplane upside down. Place your fingers on the masking tape and carefully lift the plane .

Accurately mark the balance point on the bottom of the wing on both sides of the fuselage. The balance point is located **75mm** back from the leading edge of the wing at the wing root. This is the balance point at which your model should balance for your first flights. Later, you may wish to experiment by shifting the balance up to 10mm forward or back to change the flying characteristics. Moving the balance forward may improve the smoothness and arrow- like tracking, but it may then require more speed for take off and make it more difficult to slow down for landing. Moving the balance aft makes the model more agile with a lighter and snappier "feel". In any case, please start at the location we recommend .

With the wing attached to the fuselage, all parts of the model installed ( ready to fly), and empty fuel tanks, hold the model at the marked balance point with the stabilizer level.

Lift the model. If the tail drops when you lift, the model is "tail heavy" and you must add weight\* to the nose. If the nose drops, it is "nose heavy" and you must add weight\* to the tail to balance.

\*If possible, first attempt to balance the model by changing the position of the receiver battery and receiver. If you are unable to obtain good balance by doing so, then it will be necessary to add weight to the nose or tail to achieve the proper balance point.



### CONTROL THROWS.

#### Ailerons:

Up : 15 mm

Down : 15 mm

#### Elevator:

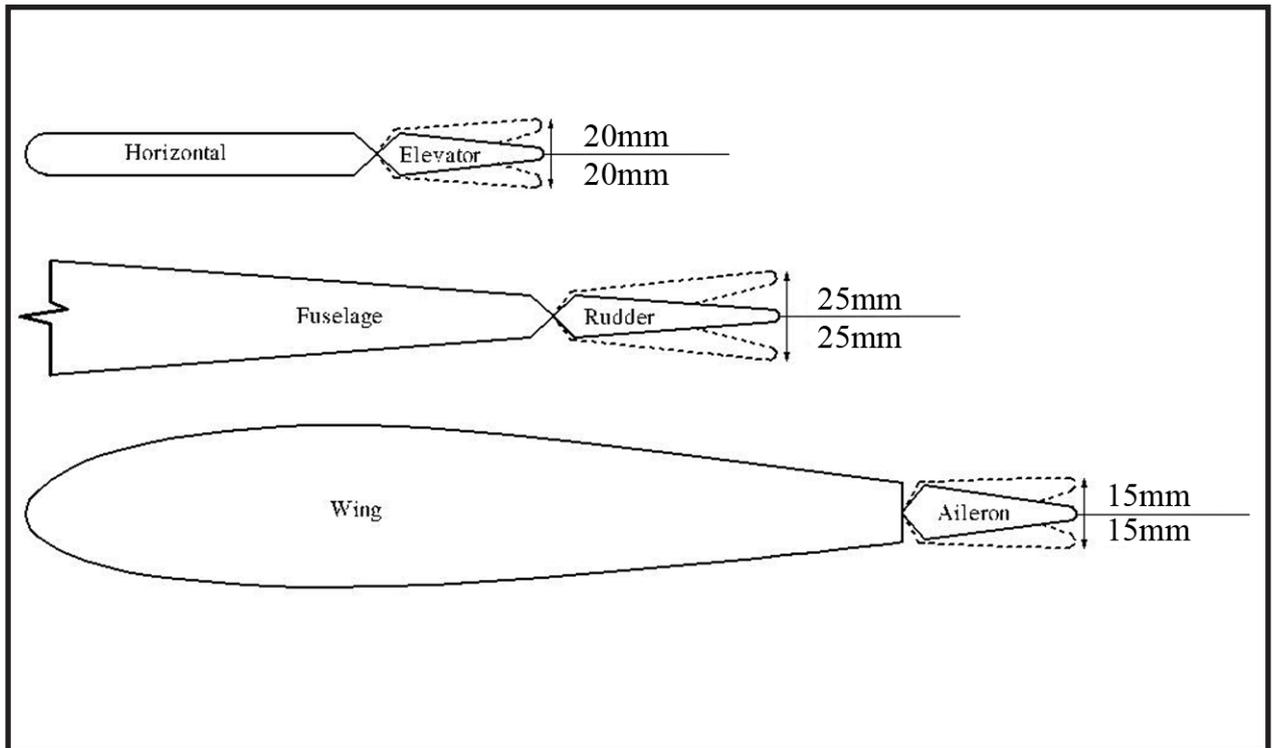
Up : 20 mm

Down : 20 mm

#### Rudder:

Right : 25 mm

Left : 25 mm



**FLIGHT PREPARATION.**

Check the operation and direction of the elevator, rudder, ailerons and throttle.

A) Plug in your radio system per the manufacturer's instructions and turn everything on.

B) Check the elevator first. Pull back on the elevator stick. The elevator halves should move up. If they do not, flip the servo reversing switch on your transmitter to change the direc-

C) Check the rudder. Looking from behind the airplane, move the rudder stick to the right. The rudder should move to the right. If it does not, flip the servo reversing switch on your transmitter to change the direction.

D) Check the throttle. Moving the throttle stick forward should open the carburetor barrel. If it does not, flip the servo reversing switch on your transmitter to change the direction.

E) From behind the airplane, look at the aileron on the right wing half. Move the aileron stick to the right. The right aileron should move up and the other aileron should move down. If it does not, flip the servo reversing switch on your transmitter to change the direction.

**PREFLIGHT CHECK.**

1) Completely charge your transmitter and receiver batteries before your first day of flying.

2) Check every bolt and every glue joint in the *Taylorcraft 2SE* to ensure that everything is tight and well bonded.

3) Double check the balance of the airplane. Do this with the fuel tank empty.

4) Check the control surfaces. All should move in the correct direction and not bind in any way.

5) If your radio transmitter is equipped with dual rate switches double check that they are on the low rate setting for your first few flights.

6) Check to ensure the control surfaces are moving the proper amount for both low and high rate settings.

7) Check the receiver antenna. It should be fully extended and not coiled up inside the fuselage.

8) Properly balance the propeller. An out of balance propeller will cause excessive vibration which could lead to engine and/or airframe failure.

*We wish you many safe and enjoyable flights*

*with your *Taylorcraft 2SE* .*